

# **SOUTH PRODUCTION NOTES**

**January 10, 2014  
Day Shift**

**BASF EMPLOYEES  
49 Last Recordable  
194 Last Lost Time**

## **Please be aware of ice on the ground!**

**#1 MED AI-5637:** Started running on 11-7 shift.

**#1 RC / AI 5637:** Down/Caustic line is frozen on Trimer.

**Day shift:**

**Afternoon Shift:** Cleaned out dust collector, need the mess on 3rd floor cleaned.

**Midnight Shift:** Started up and ran MED line with no issues.

**Exhaust to F1 when not feeding, then to Trimer only after frozen caustic line is corrected and ready to feed**

**#2 MED line/ Cu-0602:** Auger needs re-installed. Dust collector needs cleaned also.

**Day Shift:**

**Afternoon Shift:** Pulva drummed off into black drums for copper reclaim. Dust collector needs cleaned.

**Midnight:** No change. Operator scheduled on 1<sup>st</sup> shift.

**#2 RC/ cleaned up for Cu-0602:** Down until Friday.

**Day shift:**

**Afternoon Shift:** No change.

**Midnight Shift:** No change.

**Exhausting to**

**New Pfaudler / Ni 2458 next:** Pfaudler was rinsed for Ni 2458 (need detailed cleaning instructions from Grodecki, also MOD).

**Day shift:**

**Afternoon Shift:** Need one more tube of Heat Resistant RTV to install lid. We have one.

**Midnight shift:** No change.

**Tank 6 / Ni Solution:** Tank was finished on midnight shift. Sample taken to the lab.

**Day shift: No activity**

**Afternoon Shift: See sheet- All the Nickel is in/Needs half the Copper, and 570pounds of Magnesium.**

**Midnight shift: Tank was finished on midnight shift. Sample taken to the lab.**

**National Dryer / Clean for Ni 2458 : Done.**

**Day shift: no change**

**Afternoon shift: No change**

**Midnight shift: No change.**

**#4 RC / Cleaning for Ni-2458: System was cleaned and running sand through several times to flush-out. Need engineer to inspect.**

**Exhaust to**

**Day shift: No change. Need to add screens to screener (.156 x 5/16 oversize, 12 mesh fines)**

**Afternoon Shift: No change.**

**Midnight shift: No change.**

**#3 MED line / D-1795 NAQ: Extruder/mixer/pulva on hold. Continue feeding D 1795 buggies to dryer through floor.**

**Day shift: Hold**

**Afternoon Shift: Continue on**

**Midnight Shift: Continued to run.**

**#3 RC/ D-1795 NAQ: Will continue to feed after we reach temperature.**

**Exhausting to CTO**

**Day shift:**

**Afternoon Shift: Temp is coming up.**

**Midnight shift: Continued to feed. Calciner kicked out 1 time.**

**Abbe Blender / D-5206: We are out of HF solution.**

**Day shift: No change**

**Afternoon Shift:**

**Midnight shift: No change.**

**PK Blender / OxyVinyl Catoxid next: Blender, solution tank and lines cleaned out. Floor also cleaned.**

**Day shift:**

**Afternoon Shift: No change.**

**Midnight shift: No change.**

**#5 RC / OxyVinyl Catoxid next: Down for cleaning**

**Exhaust to**

**Day shift:**

**Afternoon Shift:**

**Midnight shift: No change. Be sure not to forget to unlock the air lines to the dust collectors when getting ready to restart.**

**Old Pfaudler – D 1795:** Continue on.

**Day Shift:**

**Afternoon Shift:** Continue (Ni nitrate pump repaired)

**Midnight shift:** Continued on. A new AMT tank will need to be made.

**Tank 7 / AMT for D-1795 NAQ:** Continue...make next tank when getting low

**Day shift:**

**Afternoon Shift:** Continue monitoring temps and tank level.

**Midnight shift:** A new AMT tank will need to be made.

**#6 - RC / D-0756:** Keep lit for heat in bldg. 27. NOTE: need to keep Sly scrubber water tank filled each shift. Must use garden hose inside HC-11 as city water line currently frozen/blocked. Fill tank, then pull hose back inside HC-11 so it does not freeze.

**Exhaust to Sly Scrubber**

**Day Shift:** Keep calciner on for heat in B-27.

**Afternoon shift:** Keep lit for heat in bldg. 27. NOTE: need to keep Sly scrubber water tank filled each shift. Must use garden hose inside HC-11 as city water line currently frozen/blocked. Fill tank, then pull hose back inside HC-11 so it does not freeze.

**Midnight shift:** Kept calciner lit. Sly scrubber filled.

**Tower 3 / Cu-1986:** Loaded and running Lot 98...had issues with mass spec gas samples. Work notification was written, Grodecki notified. Mass spec gas sample line was opened up, should be OK.

**Tower 6 / E-474:** Tower reloaded and running Lot 42.

**Day shift:**

**Afternoon shift:** 3 has one more day; 6 loaded and running

**Midnight Shift:** Tower 6 should be ready to unload mid afternoon shift.

**Harrop Kiln - Al-3921 T 3/16":** Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener.

**Day Shift:**

**Afternoon Shift:** No change

**Midnight Shift:** No change.

**North Screener / E 474:**

**Day shift:**

**Afternoon Shift:** 6 totes to screen.

**Midnight shift:** Continued to screen. It is warm in the screening room. W.O.W. for heater.

**South Screener / Cu 1986:**

**Day shift:**

**Afternoon Shift:**

**Midnight shift:** Continued to screen. It is warm in the screening room. W.O.W. for heater.

**HC-11 Tanks / Cu 5020: Completed. Maintenance needs to repair or replace tank #6 pump.**

**Day shift: No change**

**Afternoon Shift: No change.**

**Midnight shift: No change**

**#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.**

**#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.**

**Tunnel Kiln #2 / BE-0101 Extrusions: Completed.**

**Day shift:**

**Afternoon Shift:**

**Midnight shift:**

**Tunnel Kiln #4 / Cu-0540: Continue loading/unloading**

**Day shift:**

**Afternoon Shift: Continue.**

**Midnight shift: Continued on.**